

BLAZEMASTER® CEMENT

Volume		Product Code
imperial	metric	

BLAZEMASTER BM5 ONE-STEP CEMENT

RED ■

LOW VOC, 2 Year Shelf Life

Meets the requirements of ASTM F493 for use with CPVC pipe. NSF listed for potable water.

Heavy-bodied, for use with BlazeMaster® CPVC pipe & fittings 20 mm - 80 mm (3/4" - 3"). Component for sprinkler pipe and fittings. For use with ULC 15S7 labeled IPEX BlazeMaster sprinkler pipe and fittings.



pint	473 ml	074328
quart	946 ml	074329

ADHESIVE

Volume		Product Code
inches	mm	

IPEX / IPS 810 REACTIVE ADHESIVE

WHITE □

Low VOC, 1 Year Shelf Life

Two-component, high-strength reactive adhesive for joining, fabricating and repairing PVC and CPVC pipe and fittings.



1/4 pint	118 ml	074176
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AVERAGE NUMBER OF JOINTS PER 946 ML (1 QUART) OF IPEX CEMENT AND PRIMER

Pipe Diameter mm	Pipe Diameter inches	Average Primer Joints per quart	Average Cement Joints per quart
12	1/2	600	300
20	3/4	400	200
25	1	250	125
40	1-1/2	180	90
50	2	120	60
75	3	80	40
100	4	60	30
150	5	20	10
200	6	10	5
250	10	4 - 6	2 - 3
300	12	2 - 4	1 - 2
400	16	1-1/2	3/4
450	18	1	1/2

These figures are estimates based on laboratory tests. Due to the many variables in the field, these figures should be used as a general guide only.