

## SYSTEM 15 DWV, SYSTEM XFR CEMENTS & PRIMER

Volume		Product Code
imperial	metric	

### SYSTEM 15/SYSTEM XFR ONE-STEP PVC CEMENT

GREY ■

**LOW VOC**, 3 Year Shelf Life

Meets the requirements of ASTM D2564. cNSF Listed to CSA B181.2 for DWV applications.

**Heavy-bodied**, medium setting, grey, suitable for 40 mm to 150 mm (1-1/2 – 6"), without primer. Not recommended for use below 0°C (32°F).



quart	946 ml	074232
gallon	3785 ml	074231

**Medium-bodied**, fast setting, grey, suitable for 40 mm to 150 mm (1-1/2 – 6"), without primer. Not recommended for use below 0°C (32°F).



pint	473 ml	074098
quart	946 ml	074097
gallon	3785 ml	074096

Volume		Product Code
imperial	metric	

### SYSTEM 15/SYSTEM XFR TWO-STEP PVC CEMENT

GREY ■

**LOW VOC**, 3 Year Shelf Life

Meets the requirements of ASTM D2564. cNSF Listed to CSA B181.2 for DWV applications.

**Heavy-bodied**, medium setting, suitable for System 15 and System XFR pipe sizes 200 mm to 300 mm (8" to 12") where gap filling is required. Use with System 15 / System XFR DWV primer. For System 15 pipe 14" to 24" (350mm to 600mm), refer to Xirtec 19 PVC cement.



quart	946 ml	074226
gallon	3785 ml	074225

### SYSTEM 15/SYSTEM XFR DWV PRIMER

PURPLE ■

**LOW VOC**, 3 Year Shelf Life

Meets the requirements of ASTM F656.

For quick softening and preparation of System 15 and System XFR pipe and fitting sizes 40 mm to 600 mm (1-1/2" to 24"). A primer suitable for use with System 15 / System XFR DWV Two-Step Cement.



quart	946 ml	074354
gallon	3785 ml	074355