### **GENERAL PLUMBING CEMENTS & PRIMER**

Volume		Product
imperial	metric	Code

#### **IPEX 04 GENERAL PURPOSE PVC CEMENT**

CLEAR/GREY

LOW VOC, 3 Year Shelf Life

**Medium-bodied,** fast setting, PVC cement For rigid pipe sizes with interference fit through 160 mm (6") diameter. Sch 80 through 110 mm (4") diameter. For irrigation or drain. No primer needed for drainage applications unless required by local code.



# CLEAR

1/4 pint	118 ml	074314
1/2 pint	236 ml	074313
pint	473 ml	074312
quart	946 ml	074311
gallon	3785 ml	074310

#### **GREY**

1 gal	3785 ml	074800

## IPEX 5 WET/DRY PRIMER

AQUA BLUE 3 Year Shelf Life

Meets the requirements of ASTM F656 for use with PVC pipe and fittings. NSF listed for potable water and sewer pipe.

Very fast acting primer especially formulated for use with IPEX 25 Wet/Dry cement. Excellent primer for wet applications or when quick penetration of pipe and fitting surfaces is desired. Can also be used with any other PVC or CPVC cement.



pint	473 ml	074397
quart	946 ml	074398

Volume		Product
imperial	metric	Code

#### **IPEX 25 WET/DRY PVC CEMENT**

AQUA BLUE

LOW VOC, 3 Year Shelf Life

Meets the requirements of ASTM D2564 for use with PVC pipe and fittings. NSF and IAPMO listed for potable water and sewer pipe.

**Medium-bodied,** extremely fast setting PVC cement for pipe sizes through 150 mm (6") interference fit, Sch. 80 through 100 mm (4"). Specially formulated for rigid and flexible applications where conditions are very wet and/or when quick pressurization is desired.



1/2 pint	236 ml	074392
pint	473 ml	074393
quart	946 ml	074394

#### **IPEX 47 POOL/SPA PVC CEMENT**

BLUE - Blue fades to clear LOW VOC, 3 Year Shelf Life

Meets ASTM D2564. CSA certified for joining flexible PVC pipe to rigid PVC fittings used in hydromassage bathtubs. NSF and IAPMO listed for potable water and sewer pipe.

**Medium-bodied,** extremely fast setting, for PVC pipe sizes through 150 mm (6") interference fit, Sch. 80 through 100 mm (4"). Developed for rigid & flexible applications, wet conditions and/or when quick pressurization is desired.



quart	946 ml	074139