

BLUE BRUTE FITTINGS

4" - 12" (100mm - 300mm)
PV/PR 235psi



Blue Brute fittings are injection molded and are even tougher than the pipe. Injection molded Blue Brute fittings have a wall thickness 25% greater than DR18 pipe, and some custom-made fabricated fittings are wrapped with a tough layer of fiberglass for extra protection.

ADVANTAGES

1 Corrosion-Proof Performance

Blue Brute systems are immune to corrosion from aggressive soils and galvanic action.

2 Superior Hydraulics

The glass-like finish of PVC reduces friction losses and eliminates the tuberculation common in iron pipes. As a result, pumping costs are reduced and water quality is maintained.

3 Strength

A thicker bell results in a more robust fitting.

4 Gasket Options

All Blue Brute fittings are shipped with standard gaskets that accept cast-iron-sized PVC pipe. Transition gaskets for IPS-sized pipe are an option for all sizes. For applications where fittings must be buried in soil with hydrocarbon contamination, Nitrile gaskets are available.

5 Saves Time & Money

A consistent O.D. for each size, simplifies the restraint selection. Each fitting is labeled with the O.D. information for easy identification and restraint selection.

APPLICATIONS

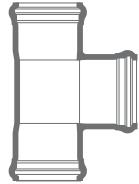
- Municipal Water Systems
- Fire Lines
- Industrial Lines
- Force mains
- Irrigation Lines

STANDARDS



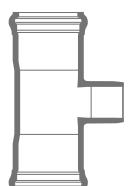
PRODUCT SELECTION CHART - PC/PR 235 PSI (1620 KPA)

Tee B x B x B



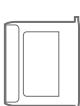
| Dimension inches | Dimension mm | Product Code |
|---------------------|-----------------|-----------------|
| 4 x 4 x 4 | 100 x 100 x 100 | 073285 |
| 6 x 6 x 4 | 150 x 150 x 100 | 073241 |
| 6 x 6 x 6 | 150 x 150 x 150 | 073286 |
| 8 x 8 x 4 | 200 x 200 x 100 | 073242 |
| 8 x 8 x 6 | 200 x 200 x 150 | 073243 |
| 8 x 8 x 8 | 200 x 200 x 200 | 073287 |
| 10 x 10 x 4 | 250 x 250 x 100 | 273239 |
| 10 x 10 x 6 | 250 x 250 x 150 | 273244 |
| 10 x 10 x 8 | 250 x 250 x 200 | 273250 |
| 10 x 10 x 10 | 250 x 250 x 250 | 273288 |
| 12 x 12 x 4 | 300 x 300 x 100 | 273727 |
| 12 x 12 x 6 | 300 x 300 x 150 | 273245 |
| 12 x 12 x 8 | 300 x 300 x 200 | 273246 |
| 12 x 12 x 10 | 300 x 300 x 250 | 273247 |
| 12 x 12 x 12 | 300 x 300 x 300 | 273289 |

Hydrant Tee B x B x B



| | | |
|-------------|-----------------|--------|
| 10 x 10 x 6 | 250 x 250 x 150 | 273989 |
| 12 x 12 x 6 | 300 x 300 x 150 | 273070 |

Reducing Adapter (Bell x Spigot)



| | | |
|---------|-----------|--------|
| 6 x 4 | 150 x 100 | 073211 |
| 8 x 6 | 200 x 150 | 073212 |
| 10 x 8 | 250 x 200 | 273213 |
| 12 x 10 | 300 x 250 | 073214 |

Coupling with Stop B x B

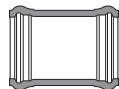


| | | |
|-----|-----|--------|
| 4 | 100 | 073030 |
| 6 | 150 | 073031 |
| 8 | 200 | 073032 |
| 10* | 250 | 273532 |
| 12* | 300 | 273533 |

* One-piece machined coupling.
Note: 3/4" (20mm) Taps to 2" (50mm).
Taps: AWWA Thread

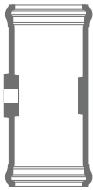
| Dimension inches | Dimension mm | Product Code |
|---------------------|-----------------|-----------------|
|---------------------|-----------------|-----------------|

Repair Coupling B x B



| | | |
|----|-----|--------|
| 4 | 100 | 073404 |
| 6 | 150 | 073406 |
| 8 | 200 | 073408 |
| 10 | 250 | 273529 |
| 12 | 300 | 273530 |

Single Tapped Coupling (AWWA Thread)



| | | |
|----------------|----------------|--------|
| 4 x 4 x 3/4 | 100 x 100 x 20 | 073267 |
| 4 x 4 x 1 | 100 x 100 x 25 | 073268 |
| 6 x 6 x 3/4 | 150 x 150 x 20 | 073256 |
| 6 x 6 x 1 | 150 x 150 x 25 | 073257 |
| 6 x 6 x 1-1/4 | 150 x 150 x 32 | 073144 |
| 6 x 6 x 1-1/2 | 150 x 150 x 40 | 273300 |
| 8 x 8 x 3/4 | 200 x 200 x 20 | 073259 |
| 8 x 8 x 1 | 200 x 200 x 25 | 073260 |
| 8 x 8 x 1-1/4 | 200 x 200 x 32 | 073147 |
| 8 x 8 x 1-1/2 | 200 x 200 x 40 | 273265 |
| 8 x 8 x 2 | 200 x 200 x 50 | 073266 |
| 10 x 10 x 3/4* | 250 x 250 x 20 | 273535 |
| 10 x 10 x 1* | 250 x 250 x 25 | 273537 |
| 12 x 12 x 3/4* | 300 x 300 x 20 | 273536 |
| 12 x 12 x 1* | 300 x 300 x 25 | 273538 |

* One-piece machined coupling.

Note: 3/4" (20mm) Taps to 2" (50mm).

Taps: AWWA Thread

Double Tapped Coupling (AWWA Thread)

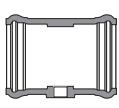


| | | |
|-------------------|---------------------|--------|
| 6 x 6 x 3/4 x 3/4 | 150 x 150 x 20 x 20 | 073305 |
| 6 x 6 x 1 x 1 | 150 x 150 x 25 x 25 | 073308 |
| 8 x 8 x 3/4 x 3/4 | 200 x 200 x 20 x 20 | 073290 |
| 8 x 8 x 1 x 1 | 200 x 200 x 25 x 25 | 073307 |

Note: 3/4" (20mm) Taps to 2" (50mm).

Taps: AWWA Thread

Tapped Coupling (NPT Thread)



| | | |
|--------|----------|--------|
| 6 x 2* | 150 x 50 | 073258 |
| 8 x 2* | 200 x 50 | 073261 |

* Denotes Fabricated Fitting