

## Accessories for Bending 40 Mil PVC-Coated Rigid Conduit for 880 and 884 Benders



- Special size shoes and supports for bending 40 mil PVC-Coated Rigid conduit.
- Two conduit supports to fit your bender are required. Shoes for 1-1/2" or larger have a cam device to force the conduit out of the shoe after bending. This requires a wrench to turn the cam.

### BENDERS / PARTS

CAT. NO.	UPC NO.	DESCRIPTION
884PVC	33614	An 884 Bender with shoes, supports and wrench for bending 1-1/4", 1-1/2", 2", 3" and 4" 40 mil PVC Coated Rigid conduit. In a steel storage box. (See 884 Conduit Bender for details)

### SHOE UNITS

#### 40 MIL PVC COATED RIGID SIZE

SIZE	CAT. NO.	UPC NO.	DESCRIPTION
1/2"	33456	33456	Shoe Unit 4" (101.6 mm) Centerline Radius
3/4"	33457	33457	Shoe Unit 4-1/2" (114.3 mm) Centerline Radius
1"	33458	33458	Shoe Unit 5-3/4" (146.1 mm) Centerline Radius
1-1/4"	33459	33459	Shoe Unit 7-1/4" (184.2 mm) Centerline Radius
1-1/2"	33463	33463	Shoe Unit 8-1/4" (209.6 mm) Centerline Radius
2"	33462	33462	Shoe Unit 9-1/2" (241.3 mm) Centerline Radius
2-1/2"	34321	34321	Shoe Unit 11-7/16" (290.5 mm) Centerline Radius
3"	34340	34340	Shoe Unit 13-3/4" (349.3 mm) Centerline Radius
3-1/2"	34342	34342	Shoe Unit 16" (406.4 mm) Centerline Radius
4"	34344	34344	Shoe Unit 18-1/4" (463.6 mm) Centerline Radius
—	33455	33455	880 Conduit Support – 2 Required
—	33454	33454	884 Conduit Support – 2 Required
—	34329	34329	7/8" Wrench. Use with 1-1/2" and larger shoes

## Bending Table (only) for 777, 880, 884 and 885 Rigid Conduit Benders

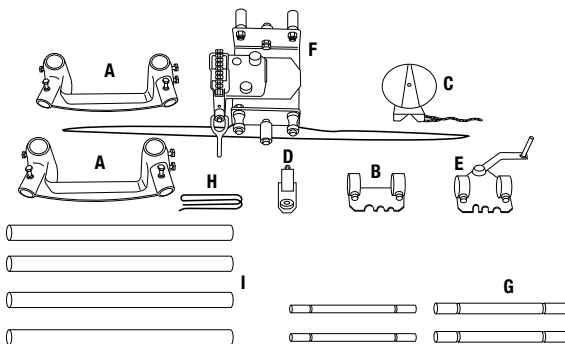


Typical setup with bender (see note)  
Shown with 884 Bender and 980 Pump

- Make bending easier, faster and more accurate.
- Insert conduit to be bent in chain vise, tighten. Turn handle to move the chain vise and position conduit for bending.
- Use the Bending Degree Protractor and the movable chain vise to advance conduit while making segment and other multi-shot large sweep bends.
- Includes 1805 Bending Degree Protractor and metal storage box.

CAT. NO.	UPC NO.	DESCRIPTION
1802	21257	Bending Table - includes pipe support pins for 884 or 885 Benders
<b>A</b> 21359	21359	Pipe support Pin for use with 777, 883 and 883-4 Benders, two (2) are required (Optional)
<b>A</b> 21357	21357	Pipe Support Pin for use with 880 Bender, two (2) are required (Optional)

NOTE: To complete setup as shown two 10-foot (3.04 m) lengths of 2" Rigid conduit and Bender are required (purchased separately).



KEY	CAT. NO.	UPC NO.	DESCRIPTION	1802
A	21541	21541	Leg Support Unit	2
B	21545	21545	Bender Bracket Unit	1
C	1805	1805	Bending Degree Protractor	1
D	21542	21542	Chain Idler Unit	1
E	21543	21543	Crank Bracket Unit	1
F	21544	21544	Pipe Vise Unit	1
G	21360	21360	Pipe Support Pin – 1-1/2" for 884 and 885 Bender	2
H	21413	21413	Chain Extension Kit	1
I	21346	21346	Legs	4
	1531	23274	Steel Storage Box (not shown)	1

### SPECIFICATIONS

Capacity	777, 880, 883, 884 and 885 Benders
Weight	180 lbs. (82 kg)